1660 Hole Cutter System Operation and Service Manual





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Choosing the Shell Cutter

There are three different types of shell cutters.



Nominal Hole Size	Part No.
4"	3395
4 1/2"	3450
6"	3595
6 1/2"	3650

For Clay and Concrete



Nominal Hole Size	Part No.
4"	6395
4 1/2"	6450
6"	6595
6 1/2"	6650
8"	6800

For Reinforced Concrete, Clay, Ductile Iron and Cast Iron



Nominal Hole Size	Part No.
4"	4395
4 1/2"	4450
6"	4595
6 1/2"	4650
8"	4800

For Plastic

Changing the Shell Cutter



Remove the two (2) screws from the arbor.



Loosen the set screw with the Allen key and insert pilot drill. Make sure pilot drill is aligned for the set screw to tighten on drill flat.



Attach the shell cutter with the two (2) screws.

** Shell cutters & pilot drill are sold separately from the hole cutter unit.**

Hole Cutter Setup



Set the hole cutter on the pipe.



Screw

— Nut

Unscrew hand clamp until screw is flush with nut.



Make sure the pipe is nested properly in the saddle of the base casting. Pull chain under pipe and back to casting base. Place one chain link between casting and push pin through base and chain link. Tighten chain with hand crank.

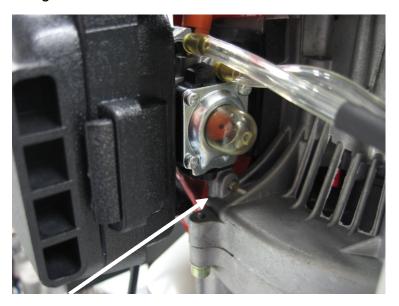
Operating the Gas Powered Engine



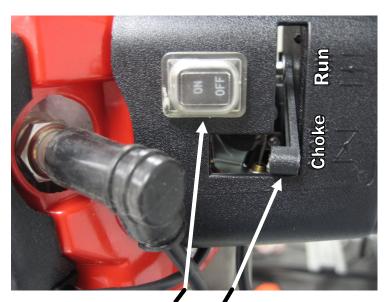
Read Engine manual and instructions prior to starting engine.



Mix gas & 2 cycle oil according to engine manufacture's instructions. Fill gas tank.



Gas primer ball



Engine Off / On Switch
Engine Choke / Run Switch



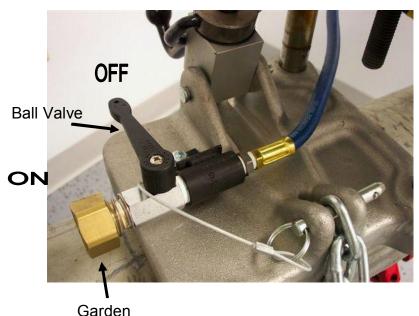
Pull start handle and start the engine.



Engine throttle lever.

Once engine is running, use throttle lever to control engine speed during cutting operation.

Preparing for the Cut



Hose Inlet

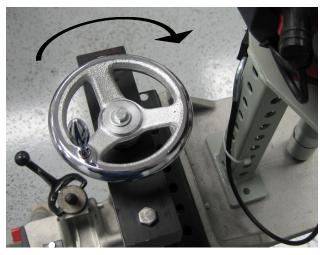
Attach garden hose to valve connection. Turn water on at source. Keep ball valve "OFF" until ready to make cut. This ball valve can also be used to control the water flow.



Adjust flexible hose for water stream to point on shell cutter. This is to help keep the cutter cool as well as flush away chips.

Making the Cut

- 1. Turn fluid valve to "ON" position.
- 2. Pull throttle lever to increase speed and power of the gas engine.

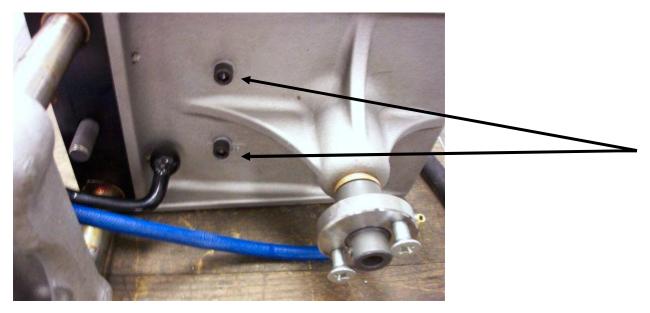


Slowly turn feed hand wheel in the clockwise position to lower the shell cutter. A heavy feed rate may damage shell cutter or pipe that is being cut. Allow shell cutter to cut material with a slow, steady turn of the feed wheel. If at anytime there are problems making the cut, stop cutting immediately.

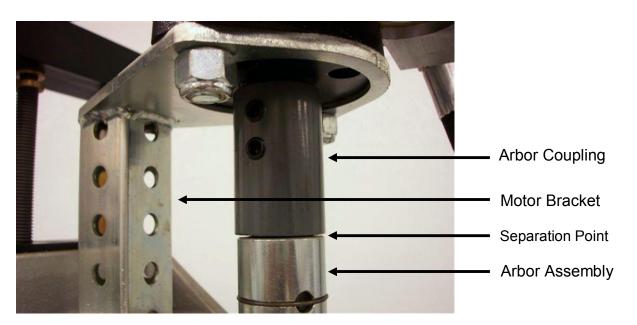
Other Options

The hole cutter is a modular system where the base, feed mechanism and arbor assembly remain the same. The power supply in interchangeable with four different options: Electric, gas, pneumatic, and hydraulic.

Here is how to change power supplies:

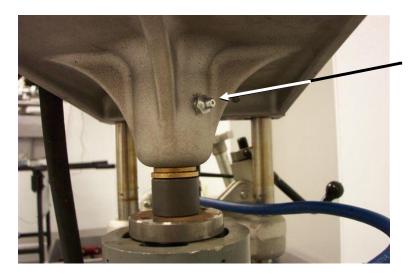


Remove the two (2) socket head cap screws from the platform.



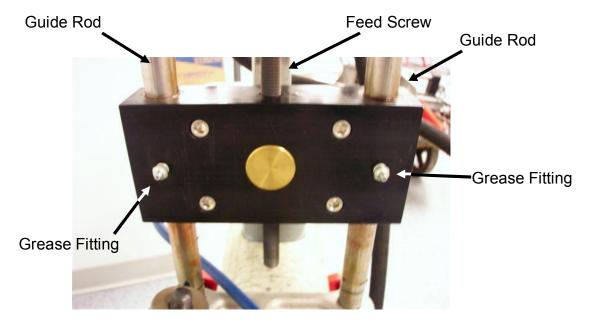
Separate the motor assembly from the arbor assembly. You can now replace the power assembly.

Maintenance



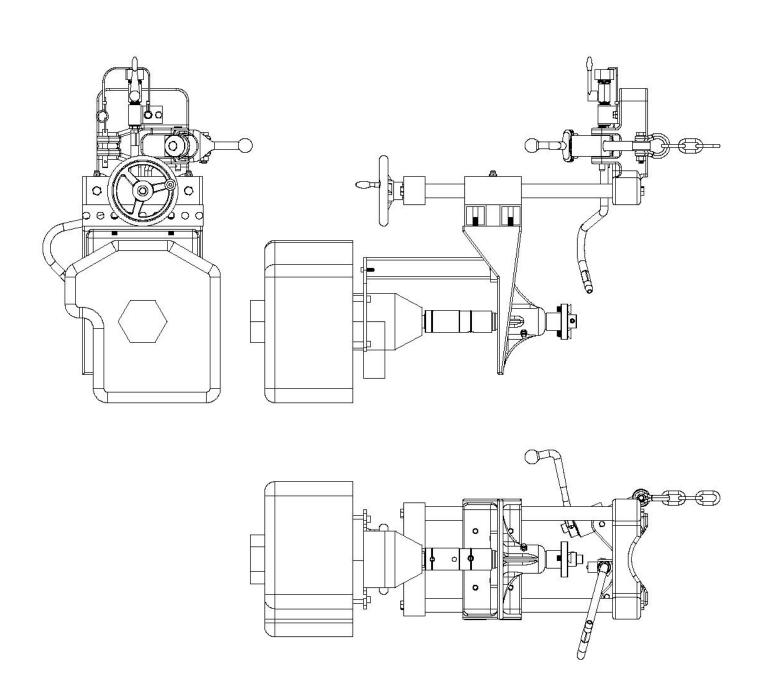
Grease Fitting

Grease arbor shaft prior to each use.

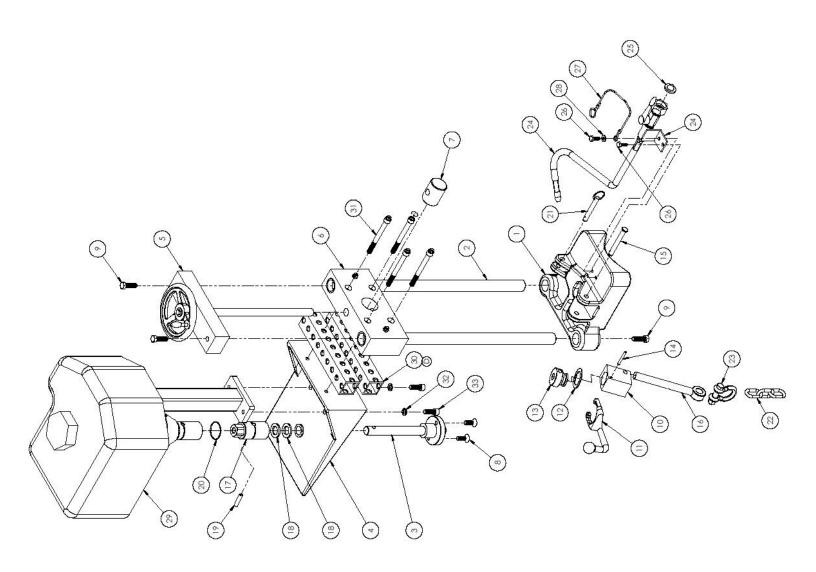


Grease guide rod bushings prior to each use. Clean guide rods after each use. Clean feed screw before and after each use.

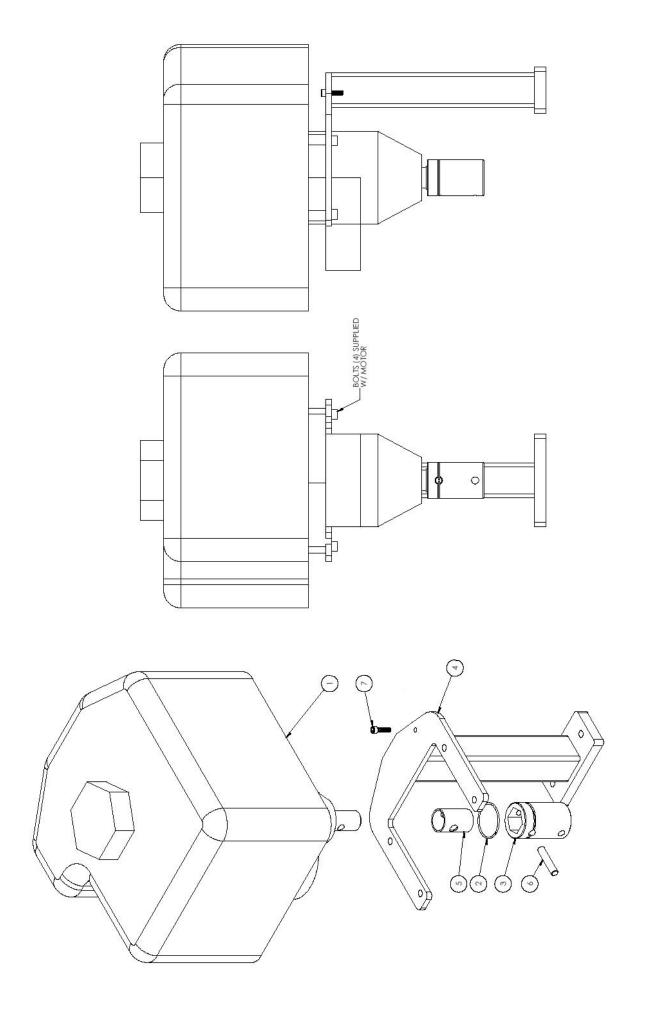








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560081 276073 10713 700449 701397 277198	STRAINER	1
276073 10713 700449 701397 277198	1/4-20 x 3/4" HHCS	2
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700449 701397 277198 7179	3/16" FLAT WASHER	_
701397 277198 7179		1
277198	SPACER	2
7179	3/8-16 X 3 3/4" SHCS	4
	3/8" SPLIT LOCK WASHER	2
33 275118 3/8-16 x 1" SOCKET HEAD CAP SCREW	3/8-16 x 1" SOCKET HEAD CAP SCREW	2



Item	Z Z	Description	Qty
_	277193	EARTHQUAKE E43 ENGINE	_
2	260	CAP PIN RETAINER	1
3	220366	POWER ADAPTOR	1
4	701366	MOUNT ASSY	_
5	700117	SHAFT BUSHING	_
9	275420	DOWEL PIN	1
7	6513	#10-24 SHCS	_